

TECHNICAL DATA SHEET

Extreme Hybrid XTR styrene-free hybrid formulation chemical anchor

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Certificates

- ETA 22/0214 Certification according to EAD 330499-01-0601 (former ETAG 001-5) for use on non-cracked and cracked concrete (Option 1) with threaded bar; performance category C1 for seismic actions with threaded bars from M8 to M16; performance category C2 for seismic actions with threaded bars M12, M16. Use on non-cracked concrete with reinforcing bars.
- ETA 22/0211 Certification according to EAD 330076-01-0604 (former ETAG 029) for anchoring on solid and hollow masonry with threaded bar and plastic sleeve
- ETA 22/0213 Certification according to EAD 330087-01-0601 for rebar connections in existing structures, design according to Eurocode 2 (EN 1992-1-1)
- Complies with LEED® requirements, EQ Credit “Low-emitting products”
Class A+ for emission of volatile organic compounds (VOCs) in living spaces

Base material

uso certificato		uso specifico
non-cracked concrete	lightweight concrete masonry	natural stone
cracked concrete	concrete hollow block	solid, perforated and hollow masonry
solid masonry	autoclaved aerated concrete	
hollow masonry		

Sizes

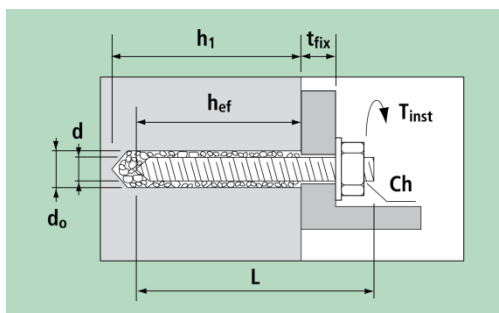
art.	content	mixer	gun
CC38	300 ml	1 M17	CP07, CP17
CC37	410 ml	1 M17	CP01, CP11, CP30, CP16

Intended use

- Dry or wet concrete
Flooded holes on concrete
Dry or wet masonry
Cartridge temperature: between +5 and +40 °C
Installation temperature: between -5 and +39 °C
Work temperature: I between -40 and +40 °C (maximum short term temperature +40 °C; long term +24 °C)
II between -40 and +80 °C (maximum short term temperature +80 °C; long term +50 °C)
Shelf life: 18 months for 410 ml ml cartridges, 12 months for 300 ml cartridges (storage temperature between +5 and +25 °C)

Time and temperatures

temperature of base material	working time	full curing dry base material
-5 ÷ -1 °C	90 min	6 h
0 ÷ +4 °C	45 min	3 h
+5 ÷ +9 °C	25 min	2 h
+10 ÷ +14 °C	20 min	100 min
+15 ÷ +19 °C	15 min	80 min
+20 ÷ +29 °C	6 min	45 min
+30 ÷ +34 °C	4 min	25 min
+35 ÷ +39 °C	2 min	20 min



- d = bar diameter
- L = bar length
- t_{fix} = fixable thickness
- d₀ = hole diameter
- h₁ = minimum hole depth
- h_{nom} = setting depth
- h_{ef} = effective anchorage depth
- T_{inst} = tightening torque

use without sleeve: h_{ef} = h₁ = h_{nom}

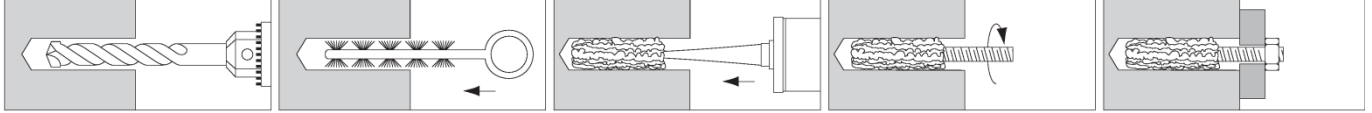
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- Use on non-cracked and cracked concrete with threaded bars

Installation



Setting parameters

bar size		M8	M10	M12	M16	M20	M24
hole diameter	d ₀ (mm)	10	12	14	18	24	28
hole depth	h _{ef,min} (mm)	60	60	70	80	90	96
	h _{ef,max} (mm)	160	200	240	320	400	480
minimum spacing	s _{min} (mm)	40	50	60	80	100	120
minimum edge distance	c _{min} (mm)	40	50	60	80	100	120
min. base material thickness	h _{min} (mm)	h _{ef} + 30 ≥ 100			h _{ef} + 2d ₀		
tightening torque	T _{inst} (Nm)	10	20	40	80	120	160

Strength data

For installation on dry or wet concrete and work temperature I (minimum temperature -40 °C, maximum short term temperature +40 °C; long term +24 °C).

Valid for a single anchor far from the edges, on a thick concrete member of class C20/25 with sparse reinforcing.

- Threaded bars on non-cracked concrete

Characteristic resistance of resin

at standard embedment depth

bar size		M8	M10	M12	M16	M20	M24
embedment depth	h _{ef} (mm)	80	90	110	125	170	210
tension	N _{Rk,p} (kN)	17,1	22,6	33,2	50,3	85,5	126,7

Design resistance (kN)

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16	M20	M24
embedment depth	h _{ef} (mm)	80	90	110	125	170	210
tension	N _{Rd} (kN)	9,5	12,6	18,4	27,9	47,5	70,4
shear	V _{Rd} (kN)	8,8	13,9	20,2	37,7	58,8	84,7
		11,7	18,6	27,0	50,2	78,4	113,0

Recommended load

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16	M20	M24
embedment depth	h _{ef} (mm)	80	90	110	125	170	210
tension	N _{rec} (kN)	6,8	9,0	13,2	19,9	33,9	50,3
shear	V _{rec} (kN)	6,3	9,9	14,5	26,9	42,0	60,5
		8,4	13,3	19,3	35,9	56,0	80,7

1 kN ≈ 100 kg

steel failure class 5.8 – steel failure class 8.8

- Threaded bars on cracked concrete

Characteristic resistance of resin

at standard embedment depth

bar size		M8	M10	M12	M16
embedment depth	h _{ef} (mm)	80	90	110	125
tension	N _{Rk,p} (kN)	9,0	12,7	18,7	28,3

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Design resistance

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	h_{ef} (mm)	80	90	110	125
tension	N_{Rd} (kN)	5,0	7,1	10,4	15,7
shear	V_{Rd} (kN)	8,8 11,7	13,9 17,0	20,2 24,9	37,7 37,7

Recommended load

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	h_{ef} (mm)	80	90	110	125
tension	N_{rec} (kN)	3,6	5,0	7,4	11,2
shear	V_{rec} (kN)	6,3 8,4	9,9 12,1	14,5 17,8	26,9 26,9

 1 kN \approx 100 kg

steel failure class 5.8 – steel failure class 8.8

o Threaded bars under seismic actions, performance category C1
Characteristic resistance of resin

at standard embedment depth

bar size		M8	M10	M12	M16
embedment depth	h_{ef} (mm)	80	90	110	125
tension	$N_{Rk,p}$ (kN)	4,6	6,4	9,5	13,8

Design resistance

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	h_{ef} (mm)	80	90	110	125
tension	N_{Rd} (kN)	2,6	3,5	5,3	7,7
shear	V_{Rd} (kN)	2,6	3,6	5,4	7,8

Recommended load

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	h_{ef} (mm)	80	90	110	125
tension	N_{rec} (kN)	1,8	2,5	3,8	5,5
shear	V_{rec} (kN)	1,9	2,6	3,9	5,6

 1 kN \approx 100 kg

steel failure class 5.8 – steel failure class 8.8

o Threaded bars under seismic actions, performance category C2
Characteristic resistance of resin

at standard embedment depth

bar size		M12	M16
embedment depth	h_{ef} (mm)	110	125
tension	$N_{Rk,p}$ (kN)	3,1	6,0

Design resistance

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M12	M16
embedment depth	h_{ef} (mm)	110	125
tension	N_{Rd} (kN)	1,7	3,3
shear	V_{Rd} (kN)	1,8	3,4

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Recommended load

at standard embedment depth, for threaded bars in steel class **5.8** and **8.8**

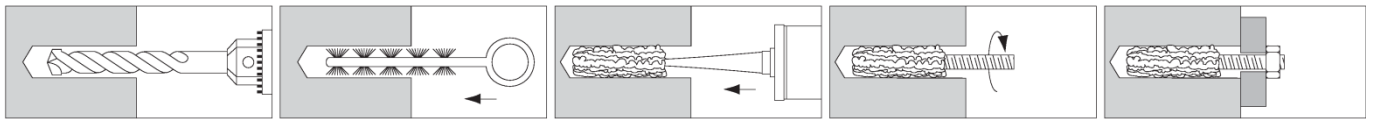
bar size		M12	M16
embedment depth	h_{ef} (mm)	110	125
tension	N_{rec} (kN)	1,2	2,4
shear	V_{rec} (kN)	1,3	2,4

1 kN \approx 100 kg

steel failure class 5.8 – steel failure class 8.8

- **Use on non-cracked concrete with reinforcing bars (used as anchors)**

Installation



Setting parameters

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
hole diameter	d_0 (mm)	12	14	16	18	20	25	32
hole depth	$h_{ef,min}$ (mm)	60	60	70	75	80	90	100
	$h_{ef,max}$ (mm)	160	200	240	280	320	400	500
minimum spacing	s_{min} (mm)	50	55	65	70	80	100	130
minimum edge distance	c_{min} (mm)	50	55	65	70	80	100	130
min. base material thickness	h_{min} (mm)	$h_{ef} + 30 \geq 100$			$h_{ef} + 2d_0$			

Strength data

For installation on dry or wet concrete and work temperature I (minimum temperature $-40\text{ }^\circ\text{C}$, maximum short term temperature $+40\text{ }^\circ\text{C}$; long term $+24\text{ }^\circ\text{C}$)

Valid for a single anchor far from the edges, on a thick concrete member of class C20/25 with sparse reinforcing.

- **Reinforcing bars on non-cracked concrete**

Characteristic resistance of resin

at standard embedment depth

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
embedment depth	h_{ef} (mm)	80	90	110	125	145	170	210
tension	$N_{Rk,p}$ (kN)	14,1	19,8	29,0	38,5	47,4	69,4	107,2

Design resistance

at standard embedment depth, for reinforcing bars with $f_{uk} = 550\text{ N/mm}^2$

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
embedment depth	h_{ef} (mm)	80	90	110	125	145	170	210
tension	N_{Rd} (kN)	7,8	11,0	16,1	21,4	26,3	38,6	59,6
shear	V_{Rd} (kN)	9,2	14,5	20,7	28,2	36,9	57,6	90,0

Recommended load

at standard embedment depth, for reinforcing bars with $f_{uk} = 550\text{ N/mm}^2$

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
embedment depth	h_{ef} (mm)	80	90	110	125	145	170	210
tension	N_{rec} (kN)	5,6	7,9	11,5	15,3	18,8	27,6	42,5
shear	V_{rec} (kN)	6,5	10,3	14,8	20,2	26,3	41,1	64,3

1 kN \approx 100 kg

steel failure

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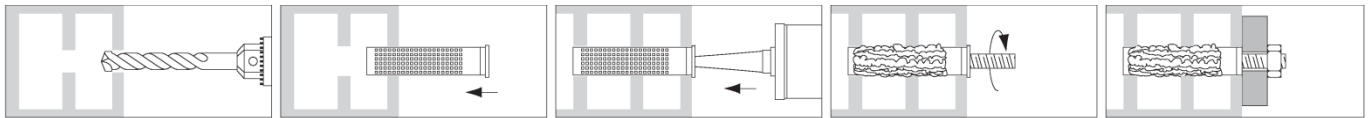
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Load values derive from parameters certified in European Technical Assessment ETA 22/0214. Characteristic resistance N_{Rk} refers uniquely to the resin resistance to failure due to pull-out and concrete cone. Design resistances N_{Rd} and V_{Rd} refer to all failure modes and include partial safety factors on strengths. Recommended loads N_{rec} and V_{rec} include the further 1.4 safety factor.

For the design of fixing with reduced spacing, near the edge or on concrete with increased resistance, reduced thickness or dense reinforcement refer to ETA 22/0214 or to Declaration of Performance DPGE1027 and use the design method outlined in EN 1992-4. In the same way, for anchors installed in flooded holes and for different working temperatures (II, between -40 and +80 °C) refer to ETA or DoP. One can also calculate and verify the fixings made with Extreme Hybrid XTR by means of *G&B Calculation Program* available on the website www.gebfissaggi.com.

● **Use on masonry**

Installation



Base material

type	example manufacturer	L/W/H (mm)	density ρ (kg/dm ³)	compressive strength f_b (N/mm ²)	drilling method	
clay bricks (EN 771-1)						
solid brick	Mz-DF	Unipor (DE)	240/115/55	1,64	10, 20 ou 28	hammer
hollow brick	HLz-16DF	Unipor (DE)	497/238/240	0,83	6, 9, 12 ou 14	rotary
hollow brick	<i>Porotherm Homebrlc</i>	Wienerberger (FR)	500/200/299	0,68	6, 8, ou 10	rotary
hollow brick	BGV Thermo	Leroux (FR)	500/200/314	0,62	4, 6 ou 10	rotary
hollow brick	Calibric Th	Terreal (FR)	500/200/314	0,62	6, 9 ou 12	rotary
hollow brick	Urbanbric	Imerys (FR)	500/200/274	0,74	6 ou 9	rotary
hollow brick	Blocchi Leggeri	Wienerberger (IT)	250/120/250	0,55	4, 6 ou 8	rotary
hollow brick	Doppio Uni	Wienerberger (IT)	250/120/120	0,92	10, 16, 20 ou 28	rotary
calcium silicate bricks (EN 771-2)						
solid brick	KS-NF	Wemding (DE)	240/115/71	2,0	10, 20 ou 27	hammer
hollow brick	KS L-3DF	Wemding (DE)	240/175/113	1,4	8, 12 or 14	rotary
hollow brick	KS L-12DF	Wemding (DE)	498/175/238	1,4	10, 12 or 16	rotary
light weight concrete bricks (EN 771-3)						
solid brick	-	Bisotherm (DE)	300/123/248	0,63	2	rotary
solid brick	Leca Lex harkko RUH-200 kulma	Saint-Gobain Weber (FI)	498/200/195	0,78	3	rotary
hollow brick	Leca Lex harkko RUH-200	Saint-Gobain Weber (FI)	498/200/195	0,7	2,7	rotary
hollow brick	Bloc creux B40	Sepa (FR)	494/200/190	0,8	4	rotary
autoclaved aerated concrete units (EN 771-3)						
solid brick	AAC2	Ytong (CZ)	599/375/249	0,35	2	rotary
solid brick	AAC4	Ytong (CZ)	499/375/249	0,50	4	rotary
solid brick	AAC2	Ytong (CZ)	499/240/249	0,60	6	rotary

It is possible to use other bricks after job site tests conducted according to EAD 330076-01-0604 and TR053.

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Setting parameters
Anchor rod in solid masonry without sleeve

bar size		M8	M10	M12	M16
hole diameter	d ₀ mm	10	12	14	18
depth of the drilling hole	h ₁ mm	80	90	100	100
effective anchorage depth	h _{ef} mm	80	90	100	100
minimum wall thickness	h _{min} mm	h _{ef} + 30			
diameter of clearance hole in the fixture	d _{fix} mm	9	12	14	18

Anchor rod in solid or hollow masonry with sleeve

bar size		M8	M8 / M10		M12 / M16		
sleeve		BR12x80	BR16x85	BR16x130 BR16x330/200	BR20x85	BR20x130	BR20x200
hole diameter	d ₀ mm	12	16	16	20	20	20
depth of the drilling hole	h ₁ mm	85	90	135	90	135	205
effective anchorage depth	h _{ef} mm	80	85	130	85	130	200
installation depth	h _{nom} mm	80	85	130	85	130	200
minimum wall thickness	h _{min} mm	115	115	195	115	195	240
diameter of clearance hole in the fixture	d _{fix} mm	9	9 (M8) / 12 (M10)		14 (M12) / 18 (M16)		

Strength data

For installation on dry concrete and work temperature I (minimum temperature -40 °C, maximum short term temperature +40 °C; long term +24 °C).

Valid for a single anchor far from the edges, with appropriate mortar joints between the bricks of the structure.

Tensile strength (N) and shear strength (V) on solid bricks (kN)

Type		Bar size	Characteristic resistance of resin		Design resistance		Recommended load		
			N _{Rk}	V _{Rk,b}	N _{Rd}	V _{Rd}	N _{rec}	V _{rec}	
clay bricks	Mz-DF (F _b ≥ 28 N/mm ²)	M8	3	5,5	1,20	2,20	0,86	1,57	
		M10	3	6,5	1,20	2,60	0,86	1,86	
		M12	2,5	9,0	1,00	3,60	0,71	2,57	
		M16	2,5	9,0	1,80	3,60	1,29	2,57	
calcium silicate bricks	KS-NF (F _b ≥ 27 N/mm ²)	M8	5,5	5,5	2,20	2,20	1,57	1,57	
		M10	5,5	5,5	2,20	2,20	1,57	1,57	
		M12	6,5	6,0	2,60	2,40	1,86	1,71	
		M16	6,5	6,0	2,60	2,40	1,86	1,71	
light weight concrete bricks	-	(F _b ≥ 2 N/mm ²)	M8	2,0	3,0	0,80	1,20	0,57	0,86
			M10	2,0	3,5	0,80	1,40	0,57	1,00
			M12	2,0	4,0	0,80	1,60	0,57	1,14
			M16	2,0	4,0	0,80	1,60	0,57	1,14
	Leca Lex harkko RUH-200 kulmau (F _b ≥ 14 N/mm ²)	M8	2,0	3,0	0,80	1,20	0,57	0,86	
		M10	3,0	4,0	1,20	1,60	0,86	1,14	
		M12	3,0	4,0	1,20	1,60	0,86	1,14	
		M16	3,0	4,0	1,20	1,60	0,86	1,14	

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Type	Bar size	Characteristic resistance		Design resistance		Recommended load		
		N _{Rk}	V _{Rk,b}	N _{Rd}	V _{Rd}	N _{rec}	V _{rec}	
autoclaved aerated concrete units	AAC2 (F _b ≥ 2 N/mm ²)	M8	0,9	1,5	0,45	0,75	0,32	0,54
		M10	0,9	2,0	0,45	1,00	0,32	0,71
		M12	1,5	2,5	0,75	1,25	0,54	0,89
		M16	1,5	3,5	0,75	1,75	0,54	1,25
	AAC4 (F _b ≥ 9 N/mm ²)	M8	0,9	1,5	0,45	0,75	0,32	0,54
		M10	2,5	2,0	1,25	1,00	0,89	0,71
		M12	2,5	2,5	1,25	1,25	0,89	0,89
		M16	3,5	3,5	1,75	1,75	1,25	1,25
	AAC2 (F _b ≥ 6 N/mm ²)	M8	2,0	5,5	1,00	2,75	0,71	1,96
		M10	3,0	9,0	1,50	4,50	1,07	3,21
		M12	4,5	9,0	2,25	4,50	1,61	3,21
		M16	5,5	11,0	3,25	5,50	2,32	3,93

Tensile strength (N) and shear strength (V) on hollow bricks (kN)

Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
			N _{Rk}	V _{Rk,b}	N _{Rd}	V _{Rd}	N _{rec}	V _{rec}
Clay bricks (EN 771-1)								
Hlz-16DF (F _b ≥ 14 N/mm ²)	M8	BR12x80	1,50	4,00	0,60	1,60	0,43	1,14
		BR16x85	2,50	6,00	1,00	2,40	0,71	1,71
		BR16x130	3,50	6,50	1,40	2,60	1,00	1,86
		BR16x130/330	3,50	6,50	1,40	2,60	1,00	1,86
	M10	BR16x85	2,50	6,00	1,00	2,40	0,71	1,71
		BR16x130	3,50	9,00	1,40	3,60	1,00	2,57
		BR16x130/330	3,50	9,00	1,40	3,60	1,00	2,57
	M12 / M16	BR20x85	3,50	6,00	1,40	2,40	1,00	1,71
BR20x130 / BR20x200		3,50	9,00	1,40	3,60	1,00	2,57	
Porotherm Homebric (F _b ≥ 10 N/mm ²)	M8	BR12x80	1,20	3,00	0,48	1,20	0,34	0,86
		BR16x85	1,50	3,00	0,60	1,20	0,43	0,86
		BR16x130	2,00	3,50	0,80	1,40	0,57	1,00
		BR16x130/330	2,00	3,50	0,80	1,40	0,57	1,00
	M10	BR16x85	1,50	3,00	0,60	1,20	0,43	0,86
		BR16x130	2,00	3,50	0,80	1,40	0,57	1,00
		BR16x130/330	2,00	3,50	0,80	1,40	0,57	1,00
	M12 / M16	BR20x85	1,50	4,00	0,60	1,60	0,43	1,14
		BR20x130	2,00	4,00	0,80	1,60	0,57	1,14
	BGV Thermo (F _b ≥ 10 N/mm ²)	M8	BR12x80	0,90	3,00	0,36	1,20	0,26
BR16x85			1,20	3,50	0,48	1,40	0,34	1,00
BR16x130			1,50	4,00	0,60	1,60	0,43	1,14
BR16x130/330			1,50	4,00	0,60	1,60	0,43	1,14
M10		BR16x85	1,20	3,50	0,48	1,40	0,34	1,00
		BR16x130	1,50	4,00	0,60	1,60	0,43	1,14
		BR16x130/330	1,50	4,00	0,60	1,60	0,43	1,14
M12		BR20x85	1,20	3,50	0,48	1,40	0,34	1,00
		BR20x130	1,50	4,00	0,60	1,60	0,43	1,14
M16		BR20x85	1,50	3,50	0,60	1,40	0,43	1,00
		BR20x130	1,50	4,00	0,60	1,60	0,43	1,14

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Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
			N _{Rk}	V _{Rk,b}	N _{Rd}	V _{Rd}	N _{rec}	V _{rec}
Calibric Th (F _b ≥ 12 N/mm ²)	M8	BR12x80	0,90	4,00	0,36	1,60	0,26	1,14
		BR16x85	0,90	5,50	0,36	2,20	0,26	1,57
		BR16x130	1,20	5,50	0,48	2,20	0,34	1,57
		BR16x130/330	1,20	5,50	0,48	2,20	0,34	1,57
	M10	BR16x85	0,90	5,50	0,36	2,20	0,26	1,57
		BR16x130	1,50	5,50	0,60	2,20	0,43	1,57
		BR16x130/330	1,50	5,50	0,60	2,20	0,43	1,57
	M12	BR20x85	0,90	8,50	0,36	3,40	0,26	2,43
		BR20x130	1,50	8,50	0,60	3,40	0,43	2,43
	M16	BR20x85	1,50	8,50	0,60	3,40	0,43	2,43
BR20x130		1,50	8,50	0,60	3,40	0,43	2,43	
Urbanbric (F _b ≥ 9 N/mm ²)	M8	BR12x80	1,20	3,50	0,48	1,40	0,34	1,00
	M8 / M10	BR16x85	1,50	4,00	0,60	1,60	0,43	1,14
		BR16x130	2,00	4,50	0,80	1,80	0,57	1,29
		BR16x130/330	2,00	4,50	0,80	1,80	0,57	1,29
	M12 / M16	BR20x85	1,50	5,00	0,60	2,00	0,43	1,43
		BR20x130	2,00	5,00	0,80	2,00	0,57	1,43
Blocchi Leggeri (F _b ≥ 8 N/mm ²)	M8	BR12x80	0,60	2,50	0,24	1,00	0,17	0,71
	M8 / M10	BR16x85	0,60	2,50	0,24	1,00	0,17	0,71
		BR16x130	0,60	2,50	0,24	1,00	0,17	0,71
		BR16x130/330	0,60	2,50	0,24	1,00	0,17	0,71
	M12 / M16	BR20x85	0,60	3,00	0,24	1,20	0,17	0,86
		BR20x130	0,60	3,00	0,24	1,20	0,17	0,86
		BR20x200	0,60	3,00	0,24	1,20	0,17	0,86
Doppio Uni (F _b ≥ 28 N/mm ²)	M8	BR12x80	1,50	3,50	0,60	1,40	0,43	1,00
	M8 / M10	BR16x85	1,50	3,50	0,60	1,40	0,43	1,00
		BR16x130	1,50	3,50	0,60	1,40	0,43	1,00
		BR16x130/330	1,50	3,50	0,60	1,40	0,43	1,00
	M12 / M16	BR20x85	2,00	3,50	0,80	1,40	0,57	1,00
		BR20x130	2,00	3,50	0,80	1,40	0,57	1,00
		BR20x200	2,00	3,50	0,80	1,40	0,57	1,00
Calcium silicate bricks (EN 771-2)								
KS L-3DF (F _b ≥ 14 N/mm ²)	M8	BR12x80	2,50	3,00	1,00	1,20	0,71	0,86
		BR16x85	2,50	4,00	1,00	1,60	0,71	1,14
		BR16x130	4,00	5,00	1,60	2,00	1,14	1,43
		BR16x130/330	4,00	5,00	1,60	2,00	1,14	1,43
	M10	BR16x85	2,50	4,00	1,00	1,60	0,71	1,14
		BR16x130	4,00	5,00	1,60	2,00	1,14	1,43
		BR16x130/330	4,00	5,00	1,60	2,00	1,14	1,43
	M12	BR20x85	2,50	4,50	1,00	1,80	0,71	1,29
		BR20x130 / BR20x200	4,00	5,00	1,60	2,00	1,14	1,43
	M16	BR20x85	2,50	4,50	1,00	1,80	0,71	1,29
BR20x130 / BR20x200		4,00	6,00	1,60	2,40	1,14	1,71	

TECHNICAL DATA SHEET

Extreme Hybrid XTR styrene-free hybrid formulation chemical anchor

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Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
			N _{Rk}	V _{Rk,b}	N _{Rd}	V _{Rd}	N _{rec}	V _{rec}
KS L-12DF (F _b ≥ 16 N/mm ²)	M8	BR12x80	0,50	4,00	0,20	1,60	0,14	1,14
		BR16x85	2,00	9,00	0,80	3,60	0,57	2,57
		BR16x130	5,50	10,00	2,20	4,00	1,57	2,86
		BR16x130/330	5,50	10,00	2,20	4,00	1,57	2,86
	M10	BR16x85	2,00	9,00	0,80	3,60	0,57	2,57
		BR16x130	5,50	10,00	2,20	4,00	1,57	2,86
		BR16x130/330	5,50	10,00	2,20	4,00	1,57	2,86
	M12 / M16	BR20x85	2,00	8,50	0,80	3,40	0,57	2,43
		BR20x130/ BR 20x200	5,50	10,00	2,20	4,00	1,57	2,86
	Light weight concrete bricks (EN 771-3)							
Leca Lex harkko RUH-200 (F _b ≥ 2,7 N/mm ²)	M8	BR12x80	2,0	2,5	0,80	1,00	0,57	0,71
		BR16x85	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130	2,5	3,5	1,00	1,40	0,71	1,00
		BR16x130/330	2,5	3,5	1,00	1,40	0,71	1,00
	M10	BR16x85	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130	2,5	3,5	1,00	1,40	0,71	1,00
		BR16x130/330	2,5	3,5	1,00	1,40	0,71	1,00
	M12	BR20x85	2,5	3,5	1,00	1,40	0,71	1,00
		BR20x130	2,5	3,5	1,00	1,40	0,71	1,00
	M16	BR20x85	2,5	3,5	1,00	1,40	0,71	1,00
BR20x130		2,5	3,5	1,00	1,40	0,71	1,00	
Bloc creux B40 (F _b ≥ 4 N/mm ²)	M8	BR12x80	0,4	1,2	0,16	0,48	0,11	0,34
		BR16x85	0,6	3,0	0,24	1,20	0,17	0,86
		BR16x130	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130/330	2,0	3,5	0,80	1,40	0,57	1,00
	M10	BR16x85	0,6	3,0	0,24	1,20	0,17	0,86
		BR16x130	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130/330	2,0	3,5	0,80	1,40	0,57	1,00
	M12	BR20x85	0,9	3,0	0,36	1,20	0,26	0,86
		BR20x130	2,0	3,5	0,80	1,40	0,57	1,00
	M16	BR20x85	0,9	3,0	0,36	1,20	0,26	0,86
BR20x130		2,0	3,5	0,80	1,40	0,57	1,00	

1 kN ≈ 100 kg

Characteristic resistances N_{Rk} and V_{Rk} derive from European Technical Assessment ETA 22/0211. Design resistances N_{Rd} and V_{Rd} include partial safety factor on strengths. Recommended values N_{rec} and V_{rec} include the further 1.4 safety factor.

For the design of fixing with reduced spacing or near the edge, or groups of two or more fixings and for the resistance of a bar under shear with lever arm refer to ETA 22/0211 or to Declaration of Performance DPGE1027 and use the design method A outlined in Technical Report 054 (issued by EOTA).